Localization in inelastic rate dependent shearing deformations

Theodoros Katsaounis^{*†}

Min-Gi Lee*

Athanasios Tzavaras^{*‡§}

Abstract

Metals deformed at high strain rates can exhibit failure through formation of shear bands, a phenomenon often attributed to Hadamard instability and localization of the strain into an emerging coherent structure. We verify formation of shear bands for a nonlinear model exhibiting strain softening and strain rate sensitivity. The effects of strain softening and strain rate sensitivity are first assessed by linearized analysis, indicating that the combined effect leads to Turing instability. For the nonlinear model a class of self-similar solutions is constructed, that depicts a coherent localizing structure and the formation of a shear band. This solution is associated to a heteroclinic orbit of a dynamical system. The orbit is constructed numerically and yields explicit shear localizing solutions.

1 Introduction

Shear bands are narrow zones of intense shear observed during the dynamic deformation of many metals at high strain rates. Shear localization forms a striking instance of material instability, often preceding rupture, and its study has attracted considerable attention in the mechanics *e.g.* [8, 11, 16, 1, 25, 7, 22, 5, 24], numerical [23, 6, 10], or mathematical literature [9, 19, 4, 10, 13]. In experimental investigations of high strainrate deformations of steels, observations of shear bands are typically associated with strain softening response – past a critical strain – of the measured stress-strain curve [8]. It was proposed by Zener and Hollomon [27], and further precised by Clifton et al [8, 17], that the effect of the deformation speed is twofold: An increase in the deformation speed changes the deformation conditions from isothermal to nearly adiabatic, and the combined effect of thermal softening and strain hardening of metals may produce a net softening response. On the other hand, strain-rate hardening has an effect *per se*, inducing momentum diffusion and playing a stabilizing role.

Strain softening has a destabilizing effect; it is known at the level of simple models (e.g. Wu and Freund [26]) to induce *Hadamard instability* - an ill-posedness of a linearized problem. It should however be remarked that, while Hadamard instability indicates the catastrophic growth of oscillations around a mean state, what is observed in localization is the orderly albeit extremely fast development of coherent structures, the shear bands. Despite considerable attention to the problem of localization, little is known about the initial formation of shear bands, due to the dominance of nonlinear effects from the early instances of localization.

^{*}Computer, Electrical and Mathematical Sciences & Engineering Division, King Abdullah University of Science and Technology (KAUST), Thuwal, Saudi Arabia

[†]Department of Mathematics and Applied Mathematics, University of Crete, Heraklion, Greece

[‡]Institute of Applied and Computational Mathematics, FORTH, Heraklion, Greece

 $[\]label{eq:corresponding} \ensuremath{\$} Corresponding \ensuremath{\,author}\xspace: \verb"athanasios.tzavaras@kaust.edu.sa" \ensuremath{\$}$

Our aim is to study the onset of localization for a simple model, lying at the core of various theories for shear band formation,

$$\partial_t v = \partial_x (\varphi(\gamma) v_x^n),
\partial_t \gamma = \partial_x v,$$
(1)

which will serve to assess the effects of strain softening $\varphi'(\gamma) < 0$ and strain-rate sensitivity $0 < n \ll 1$ and analyze the emergence of a shear band out of the competition of Hadamard instability and strain-rate hardening. The model (1) describes shear deformations of a viscoplastic material in the *xy*-plane, with *v* the velocity in the *y*-direction, γ the plastic shear strain (elastic effects are neglected), and the material is obeying a viscoplastic constitutive law of power law type,

$$\sigma = \frac{1}{\gamma^m} (\gamma_t)^n, \quad \text{corresponding to} \quad \varphi(\gamma) = \gamma^{-m} \text{ with } m > 0, \quad (2)$$

The constitutive law (2) can be thought as describing a plastic flow rule on the yield surface. The model (1) captures the bare essentials of the localization mechanism proposed in [27, 8, 17]. Early studies of (1) appear in Hutchinson and Neal [12] (in connection to necking), Wu and Freund [26] (for linear rate-sensitivity) and Tzavaras [19, 21, 22].

The uniform shearing solutions,

$$v_s(x) = x, \quad \gamma_s(t) = t + \gamma_0, \quad \sigma_s(t) = \varphi(t + \gamma_0), \tag{3}$$

form a universal class of solutions to (1) for any $n \ge 0$. When n = 0 and $\varphi'(\gamma) < 0$ the system (1) is elliptic in the *t*-direction and the initial value problem for the associated linearized equation presents Hadamard instability; nevertheless it admits (3) as a special solution. Rate sensitivity n > 0 offers a regularizing mechanism, and the associated system (1) belongs to the class of hyperbolic-parabolic systems (*e.g.* [21]). The linearized stability analysis of (3) has been studied in [11, 16, 17] for (even more complicated models including) (1)-(2). As (3) is time dependent, the problem of linearized stability leads to the study of non-autonomous linearized problems. This was addressed by Fressengeas-Molinari [11] and Molinari-Clifton [16] who introduced the study of relative perturbations, namely to assess the stability of the ratios of the perturbation relative to the base time-dependent solution, and provided linearized stability results. Such linearized stability and instability results compared well with studies of nonlinear stability (*e.g* [19] or [22] for a survey).

results compared well with studies of nonlinear stability (e.g [19] or [22] for a survey). Here, we restrict to the constitutive function $\varphi(\gamma) = \frac{1}{\gamma}$ in (2) but retain the dependence in n, and study

$$v_t = \left(\frac{v_x^n}{\gamma}\right)_x, \quad \gamma_t = v_x.$$
 (4)

This model has a special and quite appealing property: After considering a transformation to relative perturbations and a rescaling of variables,

$$v_x(x,t) =: u(x,t) = U(x,\tau(t)), \quad \gamma(x,t) = \gamma_s(t) \Gamma(x,\tau(t)), \quad \sigma(x,t) = \sigma_s(t) \Sigma(x,\tau(t))$$

where $\tau(t) = \log(1+\frac{t}{\gamma_0}),$
(5)

the problem of stability of the time-dependent uniform shearing solution (3) is transformed into the problem of stability of the equilibrium $(\bar{U}, \bar{\Gamma}) = (1, 1)$ for the nonlinear but *autonomous* parabolic system

$$U_{\tau} = \Sigma_{xx} = \left(\frac{U^n}{\Gamma}\right)_{xx}, \quad \Gamma_{\tau} = U - \Gamma.$$
(6)

The following heuristic argument leads to a conjecture regarding the effect of rate sensitivity n on the dynamics: As time proceeds the second equation in (6), which is of relaxation type, relaxes to the equilibrium manifold $\{U = \Gamma\}$. Accordingly, the stability of (6) is determined by the equation describing the effective equation

$$U_{\tau} = \left(U^{n-1} \right)_{rr}$$

The latter is parabolic for n > 1 and backward parabolic for n < 1, what suggests instability in the range n < 1. The argument is proposed in [13] in connection to the development of an asymptotic criterion for the quantitative assessment of shear band formation and can be quantified by means of an asymptotic expansion (see Section 4).

In this article we study the dynamics of the system (6). First, we provide a complete analysis of linearized stability. The linearized system around the equilibrium (1, 1) takes the form

$$U_{\tau} = nU_{xx} - \Gamma_{xx},$$

$$\tilde{\Gamma}_{\tau} = \tilde{U} - \tilde{\Gamma},$$
(7)

and is simple to analyze via Fourier analysis. A complete picture emerges:

- (a) For n = 0, high-frequency modes grow exponentially fast and indicate catastrophic growth and Hadamard instability.
- (b) For 0 < n < 1, the modes still grow and are unstable but at a tame growth rate.
- (c) For n > 1 strain-rate dependence is strong and stabilizes the motion.

The instability occurring in rate-dependent localization resembles at the linearized level to the *Turing instability* familiar from problems of morphogenesis [18] (*cf.* Remark 3.1).

Next, we turn to the nonlinear system (6) and proceed to analyze the competition between Hadamard instability and strain-rate dependence in the nonlinear regime in the parameter range 0 < n < 1. Exploiting scaling properties of (6) we construct a class of *focusing* self-similar solutions of the form

$$\gamma(x,t) = \gamma_0 \left(1 + \frac{t}{\gamma_0}\right)^{1 + \frac{2\lambda}{2-n}} \bar{\Gamma}\left(x\left(1 + \frac{t}{\gamma_0}\right)^{\lambda}\right),$$

$$\sigma(x,t) = \frac{1}{\gamma_0} \left(1 + \frac{t}{\gamma_0}\right)^{-1 - 2\lambda \frac{1-n}{2-n}} \bar{\Sigma}\left(x\left(1 + \frac{t}{\gamma_0}\right)^{\lambda}\right),$$

$$u(x,t) = v_x(x,t) = \left(1 + \frac{t}{\gamma_0}\right)^{\frac{2\lambda}{2-n}} \bar{U}\left(x\left(1 + \frac{t}{\gamma_0}\right)^{\lambda}\right).$$

(8)

For $\lambda > 0$ – and as opposed with the usual self-similar solutions of diffusion equations – the information will propagate on the lines $x(1 + \frac{t}{\gamma_0})^{\lambda} = const$ and focus towards the center x = 0. The solution (8) depends on four-parameters: n, the growth-rate $\lambda > 0$, and the initial data $(\bar{\Gamma}_0, \bar{U}_0)$ standing for the sizes of the initial nonuniformities: $\bar{\Gamma}_0 = \bar{\Gamma}(0)$ in the strain and $\bar{U}_0 = \bar{U}(0)$ in the strain rate. The profiles $(\bar{\Gamma}, \bar{U}, \bar{\Sigma}), \bar{U} = \bar{V}_{\xi}$, solve the singular system (11) and are constructed numerically. For the construction, it turns out that the parameters need to satisfy the constraints

$$\lambda = \frac{2-n}{2} \left(\frac{\bar{U}_0}{\bar{\Gamma}_0} - 1 \right), \qquad 0 < \lambda < \frac{(2-n)(1-n)}{n}.$$
(9)

The uniform shear solution corresponds to the choice $\bar{U}_0 = \bar{\Gamma}_0 = 1$ associated to no growth $\lambda = 0$. The solution (8) shows that rate-sensitivity suppresses, at the nonlinear level, the oscillations resulting from Hadamard instability and that the combined process leads into a single "runaway" of concentrated strain that appears like the shear bands observed in experiments. It is sketched at various time instances in Figure 4(a) for the

strain γ , in Figure 4(b) for the strain rate γ_t , in Figure 4(c) for the velocity v, and in Figure 4(d) for the stress σ . The figure for the stress provides an analytical justification of the phenomenon of stress collapse across the shear band, predicted in theoretical results of [20] and in numerical computations of Wright and Walter [25].

Our analysis validates for the model (4) the onset of localization predicted by the asymptotic analysis in [13] along the lines of the Chapman-Enskog expansion of kinetic theory. The result complements an earlier study of similar behavior for a thermally softening temperature dependent non-Newtonian fluid [14]. In a companion article [15], we provide an existence proof for the heteroclinic orbit (computed numerically here); this is accomplished even at the level of the plastic flow rule (2) in the parameter range 0 < n < m. (This region is optimal as it is known that for m > n the uniform shear is asymptotically stable [21].) The proof of existence for the heteroclinic employs the geometric singular perturbation theory for dynamical systems and is outside the scope of the present work.

The article is organized as follows : in Section 2 we introduce the mathematical model along with its basic properties. The idea of relative perturbations for the stability of the time-dependent uniform shearing solutions is reviewed in Section 3.1 and the complete linearized stability analysis is presented in Section 3.2. A dichotomy of stability for the linearized problem appears, depending on the strain-rate sensitivity, in accord with [11, 16] and results on nonlinear stability [19, 22]. From Section 4 onwards, we study nonlinear effects. First, an effective equation is derived via an asymptotic analysis following [13] that postulates instability in the parameter regime 0 < n < 1. The emergence of localization is studied in Section 5: We introduce an ansatz of *focusing* self-similar solutions

$$V(x,\tau) = e^{\lambda \frac{n}{2-n}\tau} \bar{V}(\xi) , \quad \Gamma(x,\tau) = e^{\lambda \frac{2}{2-n}\tau} \bar{\Gamma}(\xi) , \quad \Sigma(x,\tau) = e^{\lambda \left(-1 + \frac{n}{2-n}\right)\tau} \bar{\Sigma}(\xi) , \quad (10)$$

where $\bar{V}_{\xi} = \bar{U}, \xi = xe^{\lambda\tau}$ and $\lambda > 0$ is a parameter. Their existence is based on constructing a solution $(\bar{V}, \bar{\Gamma}, \bar{\Sigma})$ for the nonlinear system of singular ordinary differential equations

$$\lambda \left(\frac{n}{2-n} \bar{V} + \xi \bar{V}_{\xi} \right) = \bar{\Sigma}_{\xi}, \quad \lambda \left(\frac{2}{2-n} \bar{\Gamma} + \xi \bar{\Gamma}_{\xi} \right) = \bar{V}_{\xi} - \bar{\Gamma}, \quad \bar{\Sigma} = \frac{V_{\xi}^{n}}{\bar{\Gamma}}.$$
(11)

Such singular systems may (or may not) have solutions and this is determined by a case-bycase analysis. One can remarkably de-singularize (11) and convert the problem of existence of localizing profiles to that of constructing a suitable heteroclinic orbit for a system of ordinary differential equations (see (64)-(66)). Using a combination of dynamical systems ideas and numerical computation, we numerically construct the heteroclinic connection and show that it gives rise to a coherent localizing structure. The heteroclinic orbit is represented by the red dotted line in Figure 2(a). The properties of the localizing solutions are summarized in Section 5.5.

2 Description of the model

The simplest model for analyzing the dynamics of shear band formation is the onedimensional shear deformation of a viscoplastic material that exhibits strain softening and strain-rate sensitivity. The motion of the specimen occurs in the y-direction, with shear direction that of the x-axis, and is described by the velocity v(x,t), plastic strain $\gamma(x,t)$ and stress $\sigma(x,t)$. These field variables satisfy the balance of linear momentum and the kinematic compatibility equation

$$v_t = \sigma_x,\tag{12}$$

$$\gamma_t = v_x,\tag{13}$$

respectively. In the simplest situation, the elastic effects are neglected and one focusses on a viscoplastic model, where the stress depends only on the (plastic) strain γ and the strain rate γ_t ,

$$\sigma = f(\gamma, \gamma_t).$$

The material exhibits strain softening when $\frac{\partial f}{\partial \gamma} < 0$. A simple constitutive law of that

form is

$$\sigma = \varphi(\gamma)(\gamma_t)^n,\tag{14}$$

where $\varphi'(\gamma) < 0$ for strain softening, while the strain-rate sensitivity parameter n > 0 is thought as very small $n \ll 1$.

Uniform shearing solutions. The system (12)-(13) with (14) admits a special class of solutions describing uniform shearing,

$$v_s(x) = x, \quad u_s(t) = (\partial_x v_s)(x, t) = 1,$$

$$\gamma_s(t) = t + \gamma_0,$$

$$\sigma_s(t) = \varphi(t + \gamma_0).$$
(15)

Due to the strain-softening assumption $\varphi'(\gamma) < 0$, the system (12)-(13), (14), with n = 0 is an elliptic initial-value problem which is ill-posed exhibiting Hadamard instability. Nevertheless, both the system with n = 0 and its regularized version with n > 0 admit the class of the uniform shearing solutions (15).

Our goal is to study the stability of the uniform shearing solutions in both cases n = 0and n > 0. For the remainder of this work we focus on the particular choice of $\varphi(\gamma) = \frac{1}{\gamma}$, namely

$$\sigma = \varphi(\gamma)(\gamma_t)^n = \gamma^{-1}\gamma_t^n, \qquad n > 0.$$
(16)

The reason for this restriction is the following: The uniform shearing solutions are timedependent and their analysis (linearization and nonlinear analysis) leads very quickly to issues with non-autonomous problems. The special choice of the constitutive relation (16) has the property that it leads to autonomous problems for its relative perturbation (see system (29)-(30)) and appears to be indicative of the general response in the unstable regime.

With the choice (16) system (12)-(13) reads

$$v_t = \left(\frac{v_x^n}{\gamma}\right)_x,\tag{17}$$

$$\gamma_t = v_x. \tag{18}$$

An initial-boundary problem for (17)-(18) is considered in $[0, 1] \times \mathbb{R}^+$ with the following initial and boundary conditions

$$v(x,0) = v_0(x), \quad \gamma(x,0) = \gamma_0(x), \tag{19}$$

$$v(0,t) = 0, \quad v(1,t) = 1.$$

The boundary condition reflects imposed boundary shear. As a consequence of the boundary conditions we have

$$\int_0^1 v_x(y,t) \, dy = 1, \quad \text{for all } t > 0.$$
 (20)

An equivalent formulation of (17)-(18) and (19) is obtained by considering the strain rate as the primary field variable (replacing the velocity). Introducing the strain rate $u = \gamma_t = v_x$, the system becomes

$$u_t = \left(\frac{u^n}{\gamma}\right)_{xx},\tag{21}$$

$$\gamma_t = u. \tag{22}$$

The corresponding initial conditions are

$$u(x,0) = u_0(x), \quad \gamma(x,0) = \gamma_0(x).$$
 (23)

Note that the boundary conditions on v and the compatibility condition (20) imply that

$$\left(\frac{u^n}{\gamma}\right)_x(0,t) = 0, \quad \left(\frac{u^n}{\gamma}\right)_x(1,t) = 0, \tag{24}$$

$$\int_0^1 u(x,t) \, dx = 1, \quad \text{for all } t > 0.$$
(25)

The resulting initial-boundary problem consists of (21)-(22) subject to (23)-(24). The constraint (25) is inherited from the initial data due to the conservation of $\int_0^1 u \, dx$. It is apparent from (21) that there is a diffusion mechanism in the strain-rate, manifesting the effect of strain-rate sensitivity.

3 Stability Analysis

3.1 Relative Perturbations

Motivated by the form of the uniform shearing solutions (15) and [11, 16], one may introduce a rescaling of the dependent variables and time in the following form:

$$u(x,t) = u_s(x) U(x,\tau(t)) = U(x,\tau(t)),$$

$$\gamma(x,t) = \gamma_s(t) \Gamma(x,\tau(t)) = (t+\gamma_0) \Gamma(x,\tau(t)),$$

$$\sigma(x,t) = \sigma_s(t) \Sigma(x,\tau(t)) = (\frac{1}{t+\gamma_0}) \Sigma(x,\tau(t)),$$

$$\dot{\tau}(t) = \frac{1}{t+\gamma_0}, \quad \tau(0) = 0 \implies \tau(t) = \log(1+\frac{t}{\gamma_0}).$$
(26)

In (26) we select

$$\gamma_0 := \int_0^1 \gamma(x,0) \, dx \tag{27}$$

which normalizes the initial relative perturbation

$$\int_{0}^{1} \Gamma(x,0) \, dx = 1 \,. \tag{28}$$

From (21)-(22) we see that the new field variables satisfy,

$$U_{\tau} = \Sigma_{xx} = \left(\frac{U^n}{\Gamma}\right)_{xx},\tag{29}$$

$$\Gamma_{\tau} = U - \Gamma. \tag{30}$$

The boundary condition (24) together with (25), (28) and the equations (26), (29), (30) imply the restrictions

$$\int_{0}^{1} U(x,t) \, dx = \int_{0}^{1} \Gamma(x,t) \, dx = 1 \quad \text{for } t > 0.$$
(31)

Note that under the transformation (26) the uniform shearing motion is transformed to an equilibrium

$$U \equiv 1, \quad \Gamma \equiv 1, \quad \Sigma \equiv 1,$$
 (32)

for the transformed problem (29)-(30). Despite the fact the solution (15) is time dependent, the transformed problem is still autonomous. In fact, the latter property is the reason for restricting to the constitutive class (16), so that spectral analysis can be used to obtain information for the linearized problem.

3.2 Linearized stability analysis

In order to assess the growth or decay of perturbations of the uniform shearing solutions, we linearize the system (29)-(30) around (32). Let $\delta \ll 1$ be a small parameter (describing the size of the perturbation) and consider the asymptotic expansions

$$\begin{split} U &= 1 + \delta \tilde{U} + O(\delta^2), \\ \Gamma &= 1 + \delta \tilde{\Gamma} + O(\delta^2), \\ \Sigma &= 1 + \delta \tilde{\Sigma} + O(\delta^2). \end{split}$$

By neglecting $O(\delta^2)$ -terms, we obtain from (29)-(30) the linearized system

$$\tilde{U}_{\tau} = (n\tilde{U} - \tilde{\Gamma})_{xx},\tag{33}$$

$$\tilde{\Gamma}_{\tau} = \tilde{U} - \tilde{\Gamma}. \tag{34}$$

The boundary condition (24) and the constraint (31) imply

$$(n\tilde{U} - \tilde{\Gamma})_x(0,t) = (n\tilde{U} - \tilde{\Gamma})_x(1,t) = 0, \qquad (35)$$

$$\int_{0}^{1} \tilde{\Gamma}(x,t) \, dx = \int_{0}^{1} \tilde{U}(x,t) \, dx = 0 \quad \text{for all } t > 0.$$
(36)

Growth and decay modes of the linearized system (33)-(34) can be captured via spectral analysis. Let us assume the even extension of $\tilde{\Sigma} = n\tilde{U} - \tilde{\Gamma}$ in [-1, 1], which is compatible with (35) and consider a cosine series expansion of $\tilde{\Sigma}$,

$$\tilde{\Sigma}(x,\tau) = \hat{\Sigma}_0(\tau) + \sum_{j=1}^{\infty} \hat{\Sigma}_j(\tau) \cos(j\pi x).$$

In view of (33), we have also

$$\tilde{U}(x,\tau) = \hat{U}_0(\tau) + \sum_{j=1}^{\infty} \hat{U}_j(\tau) \cos(j\pi x),$$

$$\tilde{\Gamma}(x,\tau) = \hat{\Gamma}_0(\tau) + \sum_{j=1}^{\infty} \hat{\Gamma}_j(\tau) \cos(j\pi x).$$
(37)

Then the coefficients $(\hat{U}_j, \hat{\Gamma}_j)$ satisfy

$$\begin{pmatrix} \hat{U}_j \\ \hat{\Gamma}_j \end{pmatrix}' = \begin{pmatrix} -nj^2\pi^2 & j^2\pi^2 \\ 1 & -1 \end{pmatrix} \begin{pmatrix} \hat{U}_j \\ \hat{\Gamma}_j \end{pmatrix}, \qquad j \ge 0.$$
(38)

The characteristic polynomial of the coefficient matrix is

$$\lambda_j^2 + \lambda_j (1 + n\pi^2 j^2) - (1 - n)\pi^2 j^2 = 0,$$

with discriminant

$$\Delta = (1 + nj^2\pi^2)^2 + 4(1 - n)j^2\pi^2 > 0, \quad 0 < n < 1.$$

Thus two eigenvalues are real and

$$\lambda_{j,1}\lambda_{j,2} = -(1-n)\pi^2 j^2 < 0.$$

Hence, for $0 \le n < 1$, j > 0 there is always one negative and one positive eigenvalue. The eigenvalues can be computed explicitly

$$\lambda_j^{\pm} = \frac{1}{2} \Big(-(1+nj^2\pi^2) \pm \sqrt{(1+nj^2\pi^2)^2 + 4(1-n)j^2\pi^2} \Big).$$
(39)

The mode j = 0 needs special attention. In this case the eigenvalues are $\lambda_{0,1} = 0$ and $\lambda_{0,2} = -1$. Due to the constraint (36), we have

$$\hat{U}_0(\tau) \equiv 0,$$

$$\hat{\Gamma}'_0(\tau) = -\hat{\Gamma}_0(\tau),$$

thus the zero-th mode decays exponentially to zero. We summarize the result:

Case 1. n = 0: Hadamard Instability The eigenvalues are

$$\lambda_j^{\pm} = \frac{1}{2} \left(-1 \pm \sqrt{1 + 4j^2 \pi^2} \right), \quad j \ge 0, \tag{40}$$

and satisfy $\lambda_j^+ > 0$ for j > 0 and $\lambda_j^- < 0$ for $j \ge 0$. Using the Taylor series expansion, $\sqrt{1+x} = 1 + \frac{1}{2}x - \frac{1}{4}x^2 + \frac{3}{8}x^3 + \cdots$, the leading order terms of (40), are

$$\lambda_j^{\pm} = \pm \pi j - \frac{1}{2} \pm \frac{1}{8\pi j} \mp \frac{1}{64\pi^3 j^3} + O(\frac{1}{j^5}),$$

so λ_j^+ increases linearly as $j \to \infty$ and is thus unbounded. This kind of catastrophic instability, called Hadamard instability, is associated with the strain softening behavior and is typical in initial value problems of elliptic equations.

Case 2. n > 0: Turing Instability

Strain-rate dependence provides a diffusive mechanism, which moderates but does not entirely suppress the instability, as can be seen by the following lemma. The behavior in this regime is that of Turing instability

Lemma 3.1. For 0 < n < 1, the eigenvalues are

$$\lambda_j^+ = \frac{1}{2} \left(-(1+nj^2\pi^2) + \sqrt{(1+nj^2\pi^2)^2 + 4(1-n)j^2\pi^2} \right),$$

$$\lambda_j^- = \frac{1}{2} \left(-(1+nj^2\pi^2) - \sqrt{(1+nj^2\pi^2)^2 + 4(1-n)j^2\pi^2} \right).$$

and satisfy the properties

- (i) λ_j^+ is increasing in j,
- (ii) $\lambda_i^+ < \frac{1-n}{n}$,
- (iii) $\lambda_j^+ \to \frac{1-n}{n}$ as $j \to \infty$.

Proof. Let $x = \pi j$ and write

$$\lambda_j^+(x) = \frac{1}{2}(1+nx^2)\left(-1+\sqrt{1+\frac{4(1-n)x^2}{(1+nx^2)^2}}\right).$$

Since $\sqrt{1+z} < 1 + \frac{1}{2}z$ for z > 0, we have

$$\sqrt{1 + \frac{4(1-n)x^2}{(1+nx^2)^2}} < 1 + \frac{2(1-n)x^2}{(1+nx^2)^2},$$

and hence

$$\lambda_j^+(x) < \frac{(1-n)x^2}{1+nx^2} = \frac{1-n}{n+\frac{1}{x^2}} < \frac{1-n}{n},\tag{41}$$

which proves (*ii*). The eigenvalue $\lambda_i^+(x)$ satisfies

$$\lambda_j^+(x)^2 + \lambda_j^+(x)(1+nx^2) - (1-n)x^2 = 0.$$

Differentiation with respect to x gives

$$(\lambda_j^+)'(x) = 2x \frac{(1-n) - n\lambda_j^+(x)}{2\lambda_j^+(x) + (1+nx^2)}$$

and the upper bound (41) of $\lambda_i^+(x)$ proves (i). Further, the asymptotic expansion

$$\lambda_j^+(x) = \frac{1}{2}(1+nx^2) \left(\frac{1}{2} \frac{4(1-n)x^2}{(1+nx^2)^2} - \frac{1}{4} \left(\frac{4(1-n)x^2}{(1+nx^2)^2} \right)^2 + \cdots \right)$$
$$= \frac{1-n}{n+\frac{1}{x^2}} + O(\frac{1}{x^2}) \quad \text{as } x \to \infty,$$

yields (*iii*).

Remark 3.1. (i) In view of (26), positive eigenvalues imply linearized instability and negative linearized stability. Invoking that $\tau = \log(1 + \frac{t}{\gamma_0})$, Lemma 3.1 implies that the rates are of polynomial order and the precise rate of growth or decay can be easily computed. The upper bound of growth rate indicates that the rate of growth is bounded and the bound is proportional to $\frac{1}{n}$. By (37), the perturbations exhibit oscillatory response. (ii) The instability arising in the case 0 < n < 1 is a *Turing*-type instability, namely,

(ii) The instability arising in the case 0 < n < 1 is a *Turing*-type instability, namely, the combined effect of two different stabilizing mechanisms leads to an instability: Note that the coefficient matrix of (38) can be decomposed as

$$\begin{pmatrix} -nj^2\pi^2 & j^2\pi^2 \\ 1 & -1 \end{pmatrix} = \begin{pmatrix} -nj^2\pi^2 & j^2\pi^2 \\ 0 & 0 \end{pmatrix} + \begin{pmatrix} 0 & 0 \\ 1 & -1 \end{pmatrix}.$$

Taking note of (36) both matrices on the right-hand-side give rise to marginally stable systems for the eigenmodes; however, the matrix obtained as the sum of the two is equiped with a family of strictly positive eigenvalues. This decomposition corresponds to visualizing the linearized problem (33)-(34) as the sum of two problems

$$\begin{cases} \tilde{U}_{\tau} = (n\tilde{U} - \tilde{\Gamma})_{xx}, \\ \tilde{\Gamma}_{\tau} = 0 \end{cases} \quad \text{and} \quad \begin{cases} \tilde{U}_{\tau} = 0, \\ \tilde{\Gamma}_{\tau} = \tilde{U} - \tilde{\Gamma}. \end{cases}$$
(42)

which, subject to the restriction (36), are both marginally stable. The stabilizing mechanism in the first one is viscosity, while in the second one are the inertial effects (stemming from the fact that excess growth is needed to overcome the uniform shear solution). This perspective clarifies the stabilizing mechanisms present in this problem; still, the prime driver of instability is the softening response of the system that effects the coupling of the two systems.

4 Derivation of an effective nonlinear equation

The analysis in Section 3.2 concerns the behavior of the linearized problem and captures the onset of instability. Focusing next in the nonlinear regime, we devise an asymptotic criterion, in the spirit of [13], for the onset of localization. The goal is to derive an effective equation for the evolutions of U and Γ valid at a coarse space and time scale. To this end, we consider the rescaling of independent variables

$$s = \epsilon \tau, \qquad y = \sqrt{\epsilon} x,$$

and rewrite (29)-(30) as

$$U_s = \left(\frac{U^n}{\Gamma}\right)_{yy},\tag{43}$$

$$\epsilon \Gamma_s = U - \Gamma. \tag{44}$$

For small values of ϵ , we can view (43) as a moment equation and equation (44) as a relaxation process towards the equilibrium curve

$$\Gamma = U, \quad \Sigma = U^{n-1}.$$

We are interested in calculating the equation describing the effective response of (43), (44) for ϵ sufficiently small. We consider a Chapman-Enskog type expansion with $\epsilon \ll 1$ for the field variables

$$U = U_0 + \epsilon U_1 + O(\epsilon^2),$$

$$\Gamma = \Gamma_0 + \epsilon \Gamma_1 + O(\epsilon^2).$$

Then we have

$$\begin{split} U^{n} &= U_{0}^{n} \left(1 + \epsilon \frac{U_{1}}{U_{0}} + O(\epsilon^{2}) \right)^{n} = U_{0}^{n} \left(1 + n\epsilon \frac{U_{1}}{U_{0}} \right) + O(\epsilon^{2}), \\ \frac{1}{\Gamma} &= \frac{1}{\Gamma_{0}} \frac{1}{1 + \epsilon \frac{\Gamma_{1}}{\Gamma_{0}} + O(\epsilon^{2})} = \frac{1}{\Gamma_{0}} \left(1 - \epsilon \frac{\Gamma_{1}}{\Gamma_{0}} \right) + O(\epsilon^{2}), \\ \frac{U^{n}}{\Gamma} &= \frac{U_{0}^{n}}{\Gamma_{0}} + \epsilon \frac{U_{0}^{n}}{\Gamma_{0}} \left(n \frac{U_{1}}{U_{0}} - \frac{\Gamma_{1}}{\Gamma_{0}} \right) + O(\epsilon^{2}) \\ &= \frac{U_{0}^{n}}{\Gamma_{0}} \left(1 + \epsilon \left(- (1 - n) \frac{U_{1}}{U_{0}} + \frac{U_{1}}{U_{0}} - \frac{\Gamma_{1}}{\Gamma_{0}} \right) \right) + O(\epsilon^{2}). \end{split}$$

From (43) and (44), collecting together the O(1)-terms, we have

$$U_0 - \Gamma_0 = 0, \tag{45a}$$

$$\partial_s U_0 = \left(\frac{U_0^n}{\Gamma_0}\right)_{yy} = \left(U_0^{-(1-n)}\right)_{yy}.$$
(45b)

This implies that the equation describing the effective dynamics at the order $O(\varepsilon)$ is (45b). Since 0 < n < 1, equation (45b) is a backward parabolic equation. On the one hand, this indicates instability, on the other the asymptotic procedure will cease to be a good approximation at this order $O(\varepsilon)$.

We thus proceed to calculate the effective equation at the order $O(\varepsilon^2)$. Collecting together the ϵ -terms, we obtain

$$\begin{aligned} \partial_s \Gamma_0 &= \partial_s U_0 = U_1 - \Gamma_1, \\ \partial_s U_1 &= \left(\frac{U_0^n}{\Gamma_0} \left(-(1-n) \frac{U_1}{U_0} + \frac{U_1}{U_0} - \frac{\Gamma_1}{\Gamma_0} \right) \right)_{yy} \\ &= \left(U_0^{-(1-n)} \left(-(1-n) \frac{U_1}{U_0} + \frac{1}{U_0} \left(U_0^{-(1-n)} \right)_{yy} \right) \right)_{yy} \\ &= \left(U_0^{-(1-n)} \left(-(1-n) \frac{U_1}{U_0} \right) \right)_{yy} + \left(U_0^{-(2-n)} \left(\left(U_0^{-(1-n)} \right)_{yy} \right) \right)_{yy}. \end{aligned}$$

Hence,

$$\begin{aligned} \partial_s U &= \partial_s U_0 + \epsilon \partial_s U_1 + O(\epsilon^2) \\ &= \left(U_0^{-(1-n)} \left(1 - \epsilon(1-n) \frac{U_1}{U_0} \right) \right)_{yy} + \epsilon \left(U_0^{-(2-n)} \left(\left(U_0^{-(1-n)} \right)_{yy} \right) \right)_{yy} + O(\epsilon^2) \\ &= \left((U_0 + \epsilon U_1)^{-(1-n)} \right)_{yy} + \epsilon \left((U_0 + \epsilon U_1)^{-(2-n)} \left(\left((U_0 + \epsilon U_1)^{-(1-n)} \right)_{yy} \right) \right)_{yy} + O(\epsilon^2) \\ &= \left(U^{-(1-n)} \right)_{yy} + \epsilon \left(U^{-(2-n)} \left(\left(U^{-(1-n)} \right)_{yy} \right) \right)_{yy} + O(\epsilon^2). \end{aligned}$$

We thus obtain an effective equation for U which captures the effective response of the system up to order $O(\epsilon^2)$,

$$U_s = \left(\frac{1}{U^{1-n}}\right)_{yy} + \epsilon \left(\frac{1}{U^{2-n}}\left(\frac{1}{U^{1-n}}\right)_{yy}\right)_{yy}.$$
(46)

The leading term in (46) is backward parabolic while the first order correction is a fourth order. The fourth order term introduces a stabilizing mechanism to the equation, in the sense that the linearized equation around the equilibrium U = 1 is stable. To see that, write $U = 1 + \tilde{U}$, and compute the linearized equation satisfied by \tilde{U} . This has the form

$$\tilde{U}_s = -(1-n)\tilde{U}_{yy} - \epsilon \left((2-n)\tilde{U}_{yy} + (1-n)\tilde{U}_{yyyy} \right).$$

$$\tag{47}$$

To study the stability properties of (47) we take the Fourier transform and obtain

$$\hat{U}_s = \left(\left((1-n) + \epsilon(2-n) \right) \xi^2 - \epsilon(1-n) \xi^4 \right) \hat{U}.$$

We can see that the right-hand-side becomes negative with high frequency $\xi > \sqrt{1 + \frac{1}{\epsilon} + \frac{1}{1-n}}$ due to the fourth order term. The fourth order term acts as a stabilizing mechanism.

5 Emergence of Localization

Experimental observations of shear bands indicate that the development of shear localization proceeds in a fast but organized and coherent fashion. It is not associated with oscillatory response, rather a coherent structure emerges from the process leading to strain localization. The reader should note that the unstable modes of the linearized problem (33)-(34) for 0 < n < 1 contain oscillatory modes; such individual oscillatory modes are not observed in experiments. The conjecture is that the combined effect of instability and nonlinearity suppresses the oscillations and results in a "runaway" of the strain at a point. In this section, we will construct a class of self-similar solutions that captures this process for the system (21)-(22).

The goal is to exploit the invariance properties of the system (29)-(30) in order to construct self-similar focusing solutions that depict the initial stage of localization. We focus on values of the parameter space 0 < n < 1 and carry out the following steps :

- (i) In Section 5.1, we consider a variant of (29)-(30) and show that its invariance properties suggest a similarity class of solutions of the form (52) with the profile $(\bar{V}, \bar{\Gamma}, \bar{\Sigma})$ in (52) satisfying (53)-(55).
- (ii) In Section 5.2, the system (53)-(55) is de-singularized and transformed to a system of three autonomous differential equations (64)-(66). The profile $(\bar{V}, \bar{\Gamma}, \bar{\Sigma})$ is transformed to a heteroclinic connection for the orbit (p, q, r) of (64)-(66).
- (iii) In Section 5.3, we identify the equilibria M_i , i = 0, 1, 2, 3, of the system (64)-(66) and calculate their corresponding stable and unstable manifolds $W^u(M_i)$ and $W^s(M_i)$.
- (iv) In Section 5.4, we probe the possibilities for heteroclinic connections between the equilibria, and characterize our target orbit as a connection joining M_0 and M_1 (following \vec{X}_{02} near M_0).
- (v) The heteroclinic connection is computed numerically in Section 6 as an orbit between M_0 and M_1 . The implications on localizing solutions are summarized in Section 5.5.

5.1 Scale invariance and a class of similarity solutions

We return to the system (17)-(18), restrict henceforth to 0 < n < 1, and consider it in the entire domain $(x,t) \in \mathbb{R} \times [0,+\infty)$, with the objective to construct a special class of solutions. Upon introducing the change of variables (26), we obtain

$$V_{\tau} = \Sigma_x,\tag{48}$$

$$\Gamma_{\tau} = V_x - \Gamma, \tag{49}$$

$$\Sigma = \frac{(V_x)^n}{\Gamma},\tag{50}$$

where $V(x, \tau(t)) = v(x, t)$, and the last system is considered for $(x, \tau) \in \mathbb{R} \times [0, +\infty)$. Equation (50) may be expressed as

$$V_x = (\Sigma\Gamma)^{\frac{1}{n}}, \quad \text{if } n > 0,$$

$$\Sigma = \frac{1}{\Gamma}, \quad \text{if } n = 0.$$

The system (48)-(50) is scale invariant. Indeed, given $(V(x,\tau), \Gamma(x,\tau), \Sigma(x,\tau))$, one verifies that $(V_A(x,\tau), \Gamma_A(x,\tau), \Sigma_A(x,\tau))$ defined by

$$V_A(x,\tau) = A^{\frac{n}{2-n}} V(Ax,\tau),$$

$$\Gamma_A(x,\tau) = A^{\frac{2}{2-n}} \Gamma(Ax,\tau),$$

$$\Sigma_A(x,\tau) = A^{-1+\frac{n}{2-n}} \Sigma(Ax,\tau),$$
(51)

satisfies again (48)-(50). Note that the time τ is not rescaled here. The scaling invariance property motivates to seek for self-similar solutions of (48)-(50) in the form

$$V(x,\tau) = \phi_{\lambda}(\tau)^{\frac{n}{2-n}} \bar{V}(\xi),$$

$$\Gamma(x,\tau) = \phi_{\lambda}(\tau)^{\frac{2}{2-n}} \bar{\Gamma}(\xi),$$

$$\Sigma(x,\tau) = \phi_{\lambda}(\tau)^{-1+\frac{n}{2-n}} \bar{\Sigma}(\xi),$$
(52)

functions of the similarity variable

$$\xi = x \, \phi_{\lambda}(\tau),$$

where $\phi_{\lambda}(\tau)$ is specified later. (The format of (52) is suggested by setting $A \to \phi_{\lambda}(\tau)$ in (51) thus exploiting the property that rescalings of τ do not enter in the scale invariance property (51)).

With this form of solutions, the problem of localization is transformed to the problem of construction of an appropriate self-similar "profile" functions $(\bar{V}, \bar{\Gamma}, \bar{\Sigma})$. The reason is the following: Suppose a smooth profile $(\bar{V}, \bar{\Gamma}, \bar{\Sigma})$ is constructed associated to an increasing function $\phi_{\lambda}(\tau)$ satisfying $\phi_{\lambda}(\tau) \to \infty$ as $\tau \to \infty$. Then (52) will describe a coherent localizing structure where $(\bar{V}, \bar{\Gamma}, \bar{\Sigma})$ will depict the profile of that structure. Indeed, if for example $\bar{\Gamma}$ is a bell-shaped even profile, the transformation of variables will have the effect of narrowing the width and increasing the height of the profile as time increases. Eventually it forms a singularity at x = 0 as $\tau \to +\infty$.

A simple calculation shows that the functions $(\bar{V}, \bar{\Gamma}, \bar{\Sigma})$ satisfy a system of ordinary differential equations,

$$\lambda\left(\frac{n}{2-n}\bar{V}+\xi\bar{V}_{\xi}\right)=\bar{\Sigma}_{\xi},\tag{53}$$

$$\lambda \left(\frac{2}{2-n}\bar{\Gamma} + \xi\bar{\Gamma}_{\xi}\right) = \bar{V}_{\xi} - \bar{\Gamma},\tag{54}$$

$$\bar{\Sigma} = \frac{V_{\xi}^{n}}{\bar{\Gamma}},\tag{55}$$

where we have selected $\lambda := \frac{\dot{\phi}_{\lambda}(\tau)}{\phi_{\lambda}(\tau)}$ independently of τ , or equivalently

$$\phi_{\lambda}(\tau) = e^{\lambda \tau}, \text{ with } \phi_{\lambda}(0) = 1$$

In this ansatz the parameter λ parametrizes the focusing rates of growth and narrowing during the developing localizing structure. Invoking $\tau = \log(1 + \frac{t}{\gamma_0})$, we see that $\phi_{\lambda}(\tau(t)) = (1 + \frac{t}{\gamma_0})^{\lambda}$ and thus we are seeking a family of solutions growing at a polynomial order.

The system (53)-(55) is solved subject to initial data

$$\Gamma(0) = \Gamma_0 \tag{56}$$

$$\bar{U}(0) = \bar{V}_{\xi}(0) = \bar{U}_0, \quad \bar{\Sigma}(0) = \bar{\Sigma}_0.$$
 (57)

Because the problem is singular the values of the data cannot be independent and (54)-(55) imply the compatibility conditions

$$\bar{\Sigma}_0 = \frac{\bar{U}_0^n}{\bar{\Gamma}_0},\tag{58}$$

$$\left(1 + \lambda \frac{2}{2-n}\right)\bar{\Gamma}_0 = \bar{U}_0.$$
(59)

Therefore, among the five parameters n, λ , $\overline{\Gamma}_0$, \overline{U}_0 and $\overline{\Sigma}_0$, involved in determining these solutions, only three are independent. We adopt the view that n and the rate λ precise the system (53)-(55), while one parameter (say) $\overline{\Gamma}_0$ reflects choice of the initial data.

Further inspection of (53)-(55) shows that if $(\bar{V}(\xi), \Gamma(\xi), \Sigma(\xi))$ is a solution, then $(-\bar{V}(-\xi), \bar{\Gamma}(-\xi), \bar{\Sigma}(-\xi))$ is also a solution. This symmetry implies $\bar{V}(\xi)$ is odd, $\bar{\Gamma}(\xi)$ and $\bar{\Sigma}(\xi)$ are even, and suggests to impose

$$\bar{V}(0) = 0, \qquad \bar{\Gamma}_{\xi}(0) = 0, \qquad \bar{\Sigma}_{\xi}(0) = 0.$$
 (60)

In summary, we seek a family of solutions to (53)-(55) in the half space $\xi \in \mathbb{R}^+$ subject to the initial conditions (56) and (60).

The scale invariance property of (48)-(50) is inherited by the system (53)-(55):

$$\bar{V}_A(\xi) = A^{\frac{n}{2-n}} \bar{V}(A\xi),$$

$$\bar{\Gamma}_A(\xi) = A^{\frac{2}{2-n}} \bar{\Gamma}(A\xi),$$

$$\bar{\Sigma}_A(\xi) = A^{-1+\frac{n}{2-n}} \bar{\Sigma}(A\xi),$$
(61)

is a solution if $(\bar{V}(\xi), \bar{\Gamma}(\xi), \bar{\Sigma}(\xi))$ is a solution. Note that conditions (60) persist under rescaling but the initial value (56) does not. In other words, once we have a solution with the initial value $\bar{\Gamma}_0 = 1$, then we obtain solutions with different initial values by rescaling.

5.2 An associated dynamical system

In the previous section the emergence of a localizing structure was reduced to the existence of an orbit for the initial value problem (53) and (55) satisfying the initial conditions (56)-(60). The system (53)-(55) is non-autonomous and singular at $\xi = 0$. In this section, we introduce a series of transformations in order to de-singularize the problem and obtain an autonomous system of ordinary differential equations. The solution associated with a localizing structure rises as a heteroclinic orbit of the new system.

Define $(\tilde{v}(\eta), \tilde{\gamma}(\eta), \tilde{\sigma}(\eta), \tilde{u}(\eta))$ and a new independent variable η by

$$\tilde{v}\big(\log\xi\big) = \xi^{\frac{n}{2-n}} \bar{V}(\xi), \qquad \tilde{\gamma}\big(\log\xi\big) = \xi^{\frac{2}{2-n}} \bar{\Gamma}(\xi), \tilde{\sigma}\big(\log\xi\big) = \xi^{-1+\frac{n}{2-n}} \bar{\Sigma}(\xi), \quad \tilde{u}\big(\log\xi\big) = \xi^{\frac{2}{2-n}} \bar{U}(\xi),$$
(62)

where $\eta = \log \xi$, $\eta \in [-\infty, +\infty]$ and $\overline{U}(\xi)$ is such that

$$U(x,\tau) = \phi_{\lambda}(\tau)^{\frac{2}{2-n}} \overline{U}(\xi).$$

Then $(\tilde{v}(\eta), \tilde{\gamma}(\eta), \tilde{\sigma}(\eta))$ satisfy the autonomous system

$$\begin{split} \tilde{\sigma}' &= -\left(1 - \frac{n}{2 - n}\right) \tilde{\sigma} + \frac{\lambda n}{2 - n} \tilde{v} + \lambda (\tilde{\sigma} \tilde{\gamma})^{\frac{1}{n}}, \\ \tilde{\gamma}' &= \frac{1}{\lambda} \left((\tilde{\sigma} \tilde{\gamma})^{\frac{1}{n}} - \tilde{\gamma} \right), \\ \tilde{v}' &= (\tilde{\sigma} \tilde{\gamma})^{\frac{1}{n}} + \frac{n}{2 - n} \tilde{v}, \end{split}$$

in the new independent variable η , where we have denoted $\frac{d}{dn}(\cdot)$ by $(\cdot)'$.

We observe that even if $\tilde{\gamma} \to \tilde{\gamma}_{\infty}$ as $\eta \to \infty$ for some $\tilde{\gamma}_{\infty} < \infty$, then $(\tilde{\sigma}\tilde{\gamma})^{\frac{1}{n}} \to \tilde{\gamma}_{\infty}$ and thus \tilde{v} and $\tilde{\sigma}$ diverge to infinity. This causes analytical difficulties, and in order to overcome this difficulty we introduce a second non-linear transformation to obtain an equivalent system with all equilibria lying in a finite region. We define new variables

$$p = \frac{\tilde{\gamma}}{\tilde{\sigma}}, \qquad q = n\frac{\tilde{v}}{\tilde{\sigma}}, \qquad r = \left(\tilde{\sigma}\tilde{\gamma}^{1-n}\right)^{\frac{1}{n}} \left(=\frac{\tilde{u}}{\tilde{\gamma}}\right).$$
 (63)

A cumbersome but straightforward computation shows that $(p(\eta), q(\eta), r(\eta))$ satisfies the autonomous system

$$p' = p\Big(\frac{1}{\lambda}(r-1) + \Big(1 - \frac{n}{2-n}\Big) - \lambda pr - \frac{\lambda}{2-n}q\Big),$$
(64)

$$q' = q\left(1 - \lambda pr - \frac{\lambda}{2 - n}q\right) + npr,\tag{65}$$

$$nr' = r\left(\frac{1-n}{\lambda}(r-1) + \left(-1 + \frac{n}{2-n}\right) + \lambda pr + \frac{\lambda}{2-n}q\right).$$
(66)

In the following section we study the equilibria of system (64)-(66) and the local behavior around them, with the objective of understanding the existence of heteroclinic orbits between the equilibria.

5.3 Equilibria and orbits

System (64)-(66) has four equilibria, for $\lambda \neq 1 + \frac{n}{2(1-n)}$, which are

$$M_{0} = \begin{pmatrix} p_{0} \\ q_{0} \\ r_{0} \end{pmatrix} = \begin{pmatrix} 0 \\ 0 \\ 1 + \frac{2\lambda}{2-n} \end{pmatrix}, \qquad M_{1} = \begin{pmatrix} p_{1} \\ q_{1} \\ r_{1} \end{pmatrix} = \begin{pmatrix} 0 \\ \frac{2-n}{\lambda} \\ 1 - \frac{n\lambda}{(2-n)(1-n)} \end{pmatrix},$$

$$M_{2} = \begin{pmatrix} p_{2} \\ q_{2} \\ r_{2} \end{pmatrix} = \begin{pmatrix} 0 \\ \frac{2-n}{\lambda} \\ 0 \end{pmatrix}, \qquad M_{3} = \begin{pmatrix} p_{3} \\ q_{3} \\ r_{3} \end{pmatrix} = \begin{pmatrix} 0 \\ 0 \\ 0 \end{pmatrix}.$$
(67)

When $\lambda = 1 + \frac{n}{2(1-n)}$ the equilibria M_0 , M_1 , M_2 persist, but M_3 is replaced by equilibria distributed on the entire *p*-axis. Since, we will be interested in the heteroclinic from M_0 to M_1 we do not consider this case separately. Furthermore, we restrict attention to the placement that M_1 lies above the plane r = 0, which implies the restriction

$$\lambda < \frac{(2-n)(1-n)}{n}.\tag{68}$$

The placement of equilibria is depicted in Figure 1(a).

The local behavior of the dynamical system around each equilibrium is determined (for hyperbolic equilibria) from the eigenstructure of the linearized problem. We denote the three eigenvalues of the linearization at each M_i by μ_{ij} and the associated eigenvectors by $\vec{X}_{ij}, j = 1, 2, 3$.

• M_0 is as unstable node: all eigenvalues are real and positive. The first and the last eigenvectors lie on the (q, r)-plane, the first one is pointing towards the origin on the r-axis and the last one is pointing towards right and down on the (q, r)-plane. The second eigenvector is going off the (q, r)-plane. (See Figure 1(a).)

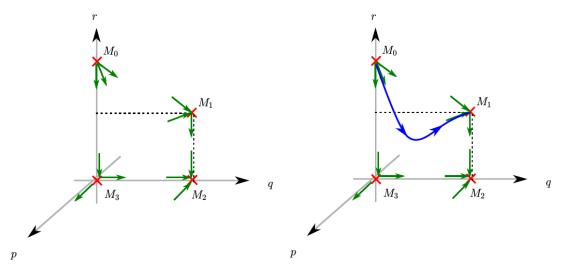
$$\vec{X}_{01} = \left(0, 1, -\frac{\lambda}{1-n} \frac{\lambda}{2-n} \left(\frac{1}{1-\frac{n}{1-n} \frac{\lambda}{r_0}}\right)\right), \qquad \mu_{01} = 1,$$

$$\vec{X}_{02} = \left(\frac{1}{r_0}, n, -\frac{\lambda}{1-n} \frac{\lambda}{2-n} \left(\frac{1}{\frac{1}{2}-\frac{n}{1-n} \frac{\lambda}{r_0}}\right)\right), \qquad \mu_{02} = 2, \qquad (69)$$

$$\vec{X}_{03} = (0, 0, 1), \qquad \mu_{03} = \frac{1}{n} \frac{1-n}{\lambda} r_0.$$

• M_1 is a saddle : all eigenvalues are real, two are negative and one is positive. The first and the last eigenvector lie on the (q, r)-plane, the first one is an unstable direction, pointing toward the M_2 and the last one is a stable direction, pointing toward M_1 in right bottom direction. The second eigenvector is pointing off the plane.

$$\begin{split} \vec{X}_{11} &= \left(0, 1, -\frac{\lambda}{1-n} \frac{\lambda}{2-n} \left(\frac{1}{1+\frac{n}{1-n} \frac{\lambda}{r_1}}\right)\right), \quad \mu_{11} = -1, \\ \vec{X}_{12} &= \left(-\frac{1}{r_1} \left(2-\frac{1}{1-n}\right) \left(\frac{2-n}{\lambda}\right), 2(1-n), -\left(\frac{n}{1-n}\right) \frac{\lambda}{1-n} \frac{\lambda}{2-n} \left(\frac{1}{1+\left(\frac{n}{1-n}\right)^2 \frac{\lambda}{r_1}}\right)\right), \\ \mu_{12} &= -\frac{n}{1-n}, \\ \vec{X}_{13} &= (0,0,1), \quad \mu_{13} = \frac{1-n}{\lambda n} r_1. \end{split}$$



(a) Equilibria of (p, q, r)-system and linearized vec- (b) Schematically illustrated target orbit between tor fields around M_0 and M_1

Figure 1: Phase diagram. Features attributed to generic parameters are (i) M_1 lies above the plane r = 0; (ii) $\mu_{31} > 0$.

• M_2 is a stable node: all eigenvalues are real and negative. The eigenvectors are the coordinate basis vectors,

$$\vec{X}_{21} = (1,0,0), \quad \mu_{21} = -\frac{1}{\lambda} \left(1 + \frac{n}{2-n} \lambda \right)$$
$$\vec{X}_{22} = (0,1,0), \quad \mu_{22} = -1,$$
$$\vec{X}_{23} = (0,0,1), \quad \mu_{23} = -\frac{1}{n} \frac{1-n}{\lambda} r_1.$$

• M_3 is at the origin and is a saddle: all eigenvalues are real, the second eigenvalue is positive and the last eigenvalue is negative. The sign of the first eigenvalue bifurcates by $\lambda = 1 + \frac{n}{2(1-n)}$; it is negative if $\lambda < 1 + \frac{n}{2(1-n)}$ and is positive if $\lambda > 1 + \frac{n}{2(1-n)}$. The eigenvectors are the coordinate basis vectors,

$$\vec{X}_{31} = (1,0,0), \quad \mu_{31} = -\frac{1}{\lambda} \left(1 - \frac{2(1-n)}{2-n} \lambda \right),$$

$$\vec{X}_{32} = (0,1,0), \quad \mu_{32} = 1,$$

$$\vec{X}_{33} = (0,0,1), \quad \mu_{33} = -\frac{1}{n} \frac{1-n}{\lambda} r_0.$$

5.4 Characterization of the heteroclinic orbit

In this section, we study the heteroclinic connections between the equilibrium points. Since there are four equilibria, the unstable and stable manifolds of the equilibria might intersect in various ways and could conceivably produce multiple connections. We aim to identify the one that is physically relevant and to construct it in phase space. We assert that the relevant orbit joins M_0 to M_1 as η runs from $-\infty$ to ∞ . A schematic sketch of this orbit is depicted in Figure 1(b). Let us explain how that is singled out.

5.4.1 The behavior as $\eta \to \infty$

We will be interested in the orbit converging to the equilibrium M_1 . The reason is the following: From the perspective of shear band formation, the strain of a localizing solution

should grow with time, as the material is loading. Note that if $\gamma(x,t)$ grows polynomially as t^{ρ} , then the ratio $\frac{(t+\gamma_0)\gamma_t}{\gamma} \sim \rho$ as t increases. On the other hand, the transformations we imposed imply

$$r = \frac{\tilde{u}}{\tilde{\gamma}} = \frac{\xi^{\frac{2}{2-n}} \bar{U}(\xi)}{\xi^{\frac{2}{2-n}} \bar{\Gamma}(\xi)} = \frac{\bar{U}(\xi)}{\bar{\Gamma}(\xi)} = \frac{U(x,\tau)}{\Gamma(x,\tau)} = \frac{(t+\gamma_0)\bar{u}(x,t)}{\bar{\gamma}(x,t)} = \frac{(t+\gamma_0)\bar{\gamma}_t}{\bar{\gamma}}.$$

Thus we are interested in $r \to \rho$ with $\rho > 0$ as $\eta \to \infty$, which suggests to restrict attention to orbits converging to M_1 .

The behavior of the nonlinear problem near the saddle point M_1 is determined by the corresponding linearization and the orbit $\varphi(\eta)$ in a neighbourhood of M_1 is expressed as

$$\varphi(\eta) - M_1 = \kappa_1' e^{-\eta} \vec{X}_{11} + \kappa_2' e^{-\frac{n}{1-n}\eta} \vec{X}_{12} + \text{higher-order terms} \quad \text{as } \eta \to \infty.$$
(70)

We are interested in orbits that have a nontrivial component out of the plane p = 0. This is achieved by requiring the coefficient $\kappa'_2 \neq 0$ in (70). Note that when $\frac{n}{1-n} < 1$ the term $\kappa'_2 e^{-\frac{n}{1-n}\eta} \vec{X}_{12}$ determines the asymptotic response when $\kappa'_2 \neq 0$. The reader should note that the plane p = 0 is invariant for the flow of the dynamical

The reader should note that the plane p = 0 is invariant for the flow of the dynamical system (64) - (66). In fact the flow can be explicitly computed in this case and provides the heteroclinic connecting M_0 to M_1 on the plane p = 0. As this orbit is known we focus on the ones that venture out of the plane p = 0, hence imposing $\kappa'_2 \neq 0$. Figure 1(b) illustrates schematically the orbit approaching M_1 in \vec{X}_{12} .

5.4.2 The behavior as $\eta \to -\infty$

The orbit emanating from M_0 (as $\eta \to -\infty$) has the asymptotic expansion

$$e^{-2\eta} \left[\begin{pmatrix} p(\eta) \\ q(\eta) \\ r(\eta) \end{pmatrix} - M_0 \right] \to \kappa \vec{X}_{02}, \quad \text{as } \eta \to -\infty \text{ for some constant } \kappa > 0.$$
(71)

This claim follows from the initial conditions (56) and (60), via an asymptotic analysis of the behavior of the solution ($\bar{V}(\xi)$, $\bar{\Gamma}(\xi)$, $\bar{\Sigma}(\xi)$) of (53)-(55) near the singular point $\xi = 0$, which is presented in the Appendix. Figure 1(b) depicts the orbit exhibiting the above asymptotics; the orbit emerges in the direction of \vec{X}_{02} of the second unstable eigenspace.

5.4.3 Singling out the heteroclinic orbit

The numerical calculations performed in Section 6 (see Fig 2(a)) suggest there is a twoparameter family of heteroclinic orbits connecting M_0 and M_1 . This conjecture is also supported by the following arguments: M_1 has a two dimensional stable manifold while M_0 is an unstable node (with a three-dimensional unstable manifold). One heteroclinic connection between M_0 and M_1 lies in the plane p = 0 and can be explicitly computed. Its computation results from noticing that the plane p = 0 is invariant under the flow of the dynamical system (64)-(66) and integrating the resulting system of (two) differential equations. This provides one connection on the plane p = 0. Since, the numerical computations suggest there is an out-of-plane heteroclinic connection this indicates that there is a two parameter family of such connections. Indeed, they are systematically computed in Section 6.

Given the two parameter family, we proceed to show how to select the desired heteroclinic that satisfies (56) and (60). The objective is to select the heteroclinic connection that satisfies the asymptotic relation (71). Note that using (58) and (59) we can compute from the data the coefficient $\kappa = \overline{\Gamma}_0 \overline{U}_0^{1-n}$ in (71). The general heteroclinic orbit $\varphi(\eta)$ satisfies, in a sufficiently small neighbourhood of M_0 , the expansion

$$\varphi(\eta) - M_0 = \kappa_1 e^{\eta} \vec{X}_{01} + \kappa_2 e^{2\eta} \vec{X}_{02} + \kappa_3 e^{\frac{1}{n} \frac{1-n}{\lambda} r_0 \eta} \vec{X}_{03} + \text{higher-order terms}, \qquad (72)$$

as $\eta \to -\infty$. For *n* small, $1 < 2 < \frac{1}{n} \frac{1-n}{\lambda} r_0$, the first term in the right hand side of (72) dominates the remaining terms. Therefore, (71) dictates that the coefficient $\kappa_1 = 0$ and thus (71) fixes one curve and reduces by one the degrees of freedom. Let us denote by $\Phi(\eta) := (P(\eta), Q(\eta), R(\eta))$ a heteroclinic orbit that emanates in the direction of the eigenvector \vec{X}_{02} . There is one degree of freedom at our disposal provided by the translation invariance of the selected orbit.

Having selected the curve $\Phi(\eta)$, we proceed to select the translation factor η_0 as follows: Let κ_2 be the constant associated to the asymptotic behavior of $\Phi(\eta)$ in (72). We set our target heteroclinic

$$\varphi^{\star}(\eta) = \begin{pmatrix} p(\eta) \\ q(\eta) \\ r(\eta) \end{pmatrix} = \begin{pmatrix} P(\eta + \eta_0) \\ Q(\eta + \eta_0) \\ R(\eta + \eta_0) \end{pmatrix},$$

and compute

$$e^{-2\eta} \begin{bmatrix} \begin{pmatrix} p(\eta) \\ q(\eta) \\ r(\eta) \end{pmatrix} - M_0 \end{bmatrix} = e^{-2\eta} \begin{bmatrix} \begin{pmatrix} P(\eta + \eta_0) \\ Q(\eta + \eta_0) \\ R(\eta + \eta_0) \end{pmatrix} - M_0 \end{bmatrix} \to \kappa_2 e^{2\eta_0} \vec{X}_{02}, \quad \text{as } \eta \to -\infty.$$

Therefore, given κ in (71), we compute η_0 by

$$\eta_0 = \frac{1}{2} \log\left(\frac{\kappa_2}{\kappa}\right). \tag{73}$$

In summary, there exists a two parameter family of heteroclinic orbits joining M_0 and M_1 , whose existence is supported by the numerical calculations, and (71) singles out one orbit among them.

5.5 A three-parameter family of focusing self-similar solutions

Among the parameters n, λ and the data $\bar{\Gamma}_0$, \bar{U}_0 and $\bar{\Sigma}_0$, only three are independent due to (58) and (59). Given n and two parameters, say $\bar{\Gamma}_0 = \bar{\Gamma}(0)$ and $\bar{U}_0 = \bar{U}(0)$ with $\bar{\Gamma}_0 < \bar{U}_0$, we select $\lambda > 0$ and the translaton factor η_0 by (79):

$$\lambda = \frac{2-n}{2} \left(\frac{\bar{U}_0}{\bar{\Gamma}_0} - 1 \right), \qquad \kappa = \bar{\Gamma}_0 \bar{U}_0^{1-n}.$$
(74)

The inequality (68) restricts the data

$$1 < \frac{U_0}{\overline{\Gamma}_0} < \frac{2-n}{n}. \tag{75}$$

Now, we pick one heteroclinic $\varphi^{\star}(\eta) = (p(\eta), q(\eta), r(\eta))^T$ having the desired asymptotic behavior by the procedure described in Section 5.4.3. The solution is reconstructed by inverting (63) to obtain $\tilde{v}, \tilde{\gamma}, \tilde{u}$ and $\tilde{\sigma}$,

$$\tilde{v} = \frac{1}{n} \left(p^{-(1-n)} q^{2-n} r^n \right)^{\frac{1}{2-n}}, \quad \tilde{\gamma} = \left(pr^n \right)^{\frac{1}{2-n}}, \quad \tilde{\sigma} = \left(p^{-(1-n)} r^n \right)^{\frac{1}{2-n}}, \quad \tilde{u} = \left(pr^2 \right)^{\frac{1}{2-n}}.$$
(76)

It is instructive to relate (p, q, r) to the original variables $(v(x,t), \gamma(x,t), \sigma(x,t), u(x,t))$. Using (62) we recover $(\bar{V}(\xi), \bar{\Gamma}(\xi), \bar{U}(\xi), \bar{\Sigma}(\xi))$ which are smooth functions of ξ . Moreover, using (52) and (26), the original variables v, γ, σ and $u = v_x$ are reconstructed by the formulas

$$v(x,t) = \left(1 + \frac{t}{\gamma_0}\right)^{\frac{\lambda n}{2-n}} \bar{V}\left(x\left(1 + \frac{t}{\gamma_0}\right)^{\lambda}\right),$$

$$\gamma(x,t) = \gamma_0 \left(1 + \frac{t}{\gamma_0}\right)^{1 + \frac{2\lambda}{2-n}} \bar{\Gamma}\left(x\left(1 + \frac{t}{\gamma_0}\right)^{\lambda}\right),$$

$$\sigma(x,t) = \frac{1}{\gamma_0} \left(1 + \frac{t}{\gamma_0}\right)^{-1 - \lambda(1 - \frac{n}{2-n})} \bar{\Sigma}\left(x\left(1 + \frac{t}{\gamma_0}\right)^{\lambda}\right),$$

$$u(x,t) = \left(1 + \frac{t}{\gamma_0}\right)^{\frac{2\lambda}{2-n}} \bar{U}\left(x\left(1 + \frac{t}{\gamma_0}\right)^{\lambda}\right).$$

(77)

The focusing behavior of the profiles is readily deduced from the above formulas and is also illustrated in the Figures 4(a)-4(d), obtained from the computed heteroclinic orbit. The asymptotic behavior of the profiles $(\bar{V}, \bar{\Gamma}, \bar{\Sigma}, \bar{U})$ as $\xi \to 0$ and $\xi \to \infty$ captures the behavior of the localizing solution and is listed in the following proposition:

Proposition 5.1. For the orbit $\varphi^*(\eta)$, the corresponding profile $(\bar{V}, \bar{\Gamma}, \bar{\Sigma}, \bar{U})$ defined in $[0, \infty)$ by (62) satisfies the properties:

(i) At $\xi = 0$ it satisfies the boundary conditions

$$\bar{V}(0) = \bar{\Gamma}_{\xi}(0) = \bar{\Sigma}_{\xi}(0) = \bar{U}_{\xi}(0) = 0, \quad \bar{\Gamma}(0) = \bar{\Gamma}_{0}, \quad \bar{U}(0) = \bar{U}_{0}.$$

(ii) The asymptotic behavior as $\xi \to 0$ is given by

$$\begin{split} \bar{V}(\xi) &= \bar{U}_0 \xi + O(\xi^3), & \bar{\Gamma}(\xi) = \bar{\Gamma}_0 + O(\xi^2), \\ \bar{\Sigma}(\xi) &= \frac{\bar{U}_0^n}{\bar{\Gamma}_0} + O(\xi^2), & \bar{U}(\xi) = \bar{U}_0 + O(\xi^2). \end{split}$$

(iii) The asymptotic behavior as $\xi \to \infty$ is given by

$$\bar{V}(\xi) = O(1), \qquad \bar{\Gamma}(\xi) = O(\xi^{-\frac{1}{1-n}}),$$

$$\bar{\Sigma}(\xi) = O(\xi), \qquad \bar{U}(\xi) = O(\xi^{-\frac{1}{1-n}}).$$

Indeed the behavior in (i) and (ii) follows readily from the analysis in Section (5.4) and the Appendix. To prove (iii): Note that the heteroclinic orbit $\varphi^*(\eta)$ must lie in the intersection $W^u(M_0) \cap W^s(M_1)$ and thus satisfies as $\eta \to \infty$ the asymptotic expansion (70). The term multiplying $e^{-\eta}$ decays much faster than the term $e^{-\frac{n}{1-n}\eta}$ and can be ignored. Using (70), together with (67), (69), we compute the asymptotic behavior

$$p(\eta) \sim e^{-\frac{n}{1-n}\eta}, \quad q(\eta) \to \frac{2-n}{\lambda}, \quad r(\eta) \to 1 - \frac{n\lambda}{(2-n)(1-n)} \quad \text{as } \eta \to \infty.$$

In turn, via (76),

$$\tilde{\gamma}(\eta) \sim e^{-\frac{n}{(1-n)(2-n)}\eta}, \quad \tilde{u}(\eta) \sim e^{-\frac{n}{(1-n)(2-n)}\eta}. \quad \tilde{\sigma}(\eta) \sim e^{\frac{n}{2-n}\eta} \quad \text{as } \eta \to \infty$$

and (iii) follows from (62) and $\xi = e^{\eta}$.

Having identified the asymptotic behavior of $(\bar{\Gamma}, \bar{\Sigma}, \bar{U})$ associated to the selected heteroclinic orbit, we can identify the behavior of (γ, σ, u) . Using (77) and Proposition 5.1(iii), we obtain:

(a) For the strain:

$$\gamma(0,t) = \bar{\Gamma}_0 \left(1 + \frac{t}{\gamma_0}\right)^{1 + \frac{2}{2-n}\lambda}$$

$$\gamma(x,t) \sim \left(1 + \frac{t}{\gamma_0}\right)^{1 - \frac{n}{(2-n)(1-n)}\lambda} |x|^{-\frac{1}{1-n}} \quad \text{as } t \to \infty \text{ for } x \neq 0.$$

The tip of the strain $\gamma(0, t)$ grows at superlinear order and $\gamma(x, t), x \neq 0$, grows in sublinear order as $t \to \infty$. Recalling that the growth of the uniform shear motion is linear, this observation points to localization.

(b) For the strain rate

$$u(0,t) = \bar{U}_0 \left(1 + \frac{t}{\gamma_0}\right)^{\frac{2}{2-n}\lambda} u(x,t) \sim \left(1 + \frac{t}{\gamma_0}\right)^{-\frac{n}{(2-n)(1-n)}\lambda} |x|^{-\frac{1}{1-n}} \text{ as } t \to \infty \text{ for } x \neq 0.$$

u(x,t) decays to 0 for $x \neq 0$ in the presence of n > 0 as $t \to \infty$.

(c) For the stress

$$\sigma(0,t) = \frac{\bar{U}_0^n}{\bar{\Gamma}_0} \frac{1}{\gamma_0} \left(1 + \frac{t}{\gamma_0}\right)^{-1 - 2\lambda \frac{1 - n}{2 - n}},$$

$$\sigma(x,t) \sim \left(1 + \frac{t}{\gamma_0}\right)^{-1 + \frac{n}{2 - n}\lambda} |x| \quad \text{as } t \to \infty \text{ for } x \neq 0.$$

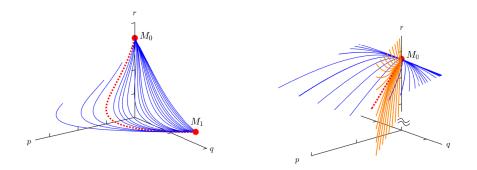
As time proceeds, the stress collapses at the origin quicker to 0 than at points $x \neq 0$.

6 Numerical Results

In this section we construct numerically the heteroclinic orbit proposed in Section 5.4 and schematically presented in Figure 1(b). To this end we numerically compute solutions of the dynamical system (64)-(66) using appropriate routines from the odesuite of MATLAB. Care has to be exercised to deal with the known difficulties in numerically computing heteroclinic orbits.

The first task is to compute the collection of heteroclinic orbits joining M_0 and M_1 . Such heteroclinics appear as intersections of $W^u(M_0)$, the unstable manifold of the equilibrium M_0 , and $W^s(M_1)$, the stable manifold of the equilibrium M_1 . We capture this intersection numerically by using a shooting argument. We start with initial conditions near M_1 at the directions spanned by the stable eigenvectors of the equilibrium M_1 . Such data lie in the stable manifold $W^s(M_1)$; we compute numerically the solution of (64)-(66) solving backwards in η . The orbits that tend near the equilibrium M_0 are retained and form a two dimensional manifold of heteroclinics, which comprises the intersection $W^u(M_0) \cap W^s(M_1)$. The result of the computation is depicted in Fig. 2(a).

It is expected from the asymptotic behavior in formula (72) that the heteroclinics in this manifold will be separated to those approaching M_0 along the eigenvector \vec{X}_{01} (the blue curves) and one single orbit approaching in the direction \vec{X}_{02} . To capture computationally the latter, we proceed as follows. Starting now near M_0 we compute the solutions of (64)-(66) with initial data close to M_0 in the tangent space spanned by \vec{X}_{02} and \vec{X}_{03} . We note that the unstable manifold $W^u(M_0)$ is the whole space and splits into the blue curves (forming the heteroclinic surface) and the orange curves in the transversal



(a) Numerical plot of the surface formed by (b) A zoom around M_0 depicting the interheteroclinic orbits (blue curves) comprising section of the surface of heteroclinics (blue $W^s(M_1) \cap W^u(M_0)$. curves) with the part of the unstable manifold $W^u(M_0)$ associated to the directions

 \vec{X}_{02} and \vec{X}_{03} (orange curves).

Figure 2: Numerical plot of the heteroclinic orbit (red dotted line).

directions. This second computation captures the orange curves. When the orbits reverse directionality the computation captures the (red) heteroclinic emanating in the direction \vec{X}_{02} ; see Figure 2(b) for a zoom of this computation.

Having computed the heteroclinic orbit (p, q, r) of the dynamical system (64)-(66), our next task is to introduce the computed solution to the transformation (77) to produce the numerically computed form of the associated self-similar solution. The computed solution is presented in Figures 4(a)-4(d). The graph is presented in terms of the original variables v(x,t), $\gamma(x,t)$, u(x,t) and $\sigma(x,t)$ depicting the solution at various instances of time. From Figures 4(a) - 4(d), one sees that initially all the variables are small perturbations of the corresponding uniform shear solutions (15). These nonuniformities then are amplified and eventually develop a shear band. The strain and strain rate exhibit sharp peaks localized around the origin and the velocity field becomes a step like function, with the transition again occurring around the origin. The stress field initially assumes finite values, but as the shear band forms it collapses to computable zero at the center of the band.

7 Discussions and Conclusions

We have considered a model for shear deformation of a viscoplastic material, with a yield relation depending the plastic strain γ and the strain rate γ_t , modeling a viscoplastic material exhibiting strain softening and strain rate sensitivity, in the form of inverse and power law respectively. The effects of those two mechanisms were first assessed at the linearized level. The uniform shearing solutions are stable for n > 1, see [19], and we considered the range 0 < n < 1. In this parameter range, strain rate sensitivity alters the nature of instability from Hadamard instability to Turing instability.

Then we turned into explaining the emergence of a coherent structure in the nonlinear regime. An effective equation is derived which captures the combined effect of the competition between strain-rate hardening and strain-softening. We analyzed a class of focusing self-similar solutions exploiting the invariance properties of the underlying model. This offers a quantitative way for describing the development of singularity beyond the linearized level. The associated localized solution arises as a heteroclinic orbit of an induced autonomous dynamical system. For a certain range of the parameters, the existence of such a heteroclinic orbit was shown numerically. The associated profiles exhibit coherent localizing structures that have the morphology of shear bands. The result hinges on a computational construction of the heteroclinic orbit. The proof of existence of the het-

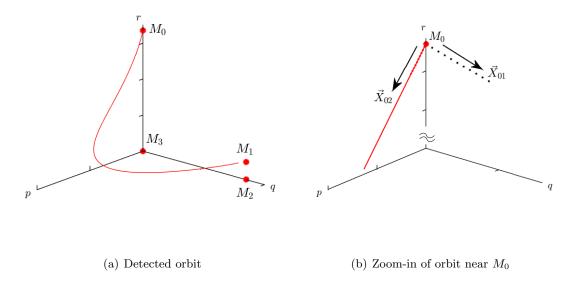


Figure 3: Simulation of the heteroclinic orbit $(n = 0.3 \text{ and } \lambda = 2)$.

eroclinic orbit requires advanced results from dynamical systems, the geometric singular perturbation theory, and is presented in [15].

Appendix : Proof of (71)

To establish the claim (71), the starting point is the boundary conditions (56) and (60). We compute a Taylor expansion of the variables $p(\log \xi)$, $q(\log \xi)$ and $r(\log \xi)$ near $\xi = 0$. Initial conditions (60) imply an asymptotic behavior near $\xi = 0$ of the form

$$V(\xi) = U(0)\xi + o(\xi^2),$$

$$\bar{\Gamma}(\xi) = \bar{\Gamma}(0) + \frac{\xi^2}{2}\bar{\Gamma}_{\xi\xi}(0) + o(\xi^2),$$

$$\bar{\Sigma}(\xi) = \bar{\Sigma}(0) + \frac{\xi^2}{2}\bar{\Sigma}_{\xi\xi}(0) + o(\xi^2),$$

$$\bar{U}(\xi) = \bar{U}(0) + \frac{\xi^2}{2}\bar{U}_{\xi\xi}(0) + o(\xi^2).$$

The values of the variables and their derivatives evaluated at $\xi = 0$ can be inferred by differentiating system (53)-(55) repeatedly. After a straightforward calculation, we find

$$\bar{V}(0) = 0, \quad \bar{V}_{\xi}(0) = \bar{U}(0) = \bar{\Gamma}(0) \left(1 + \frac{2\lambda}{2-n}\right),$$
$$\bar{\Sigma}(0) = \frac{\bar{U}(0)^n}{\bar{\Gamma}(0)}, \quad \bar{\Gamma}_{\xi}(0) = \bar{\Sigma}_{\xi}(0) = \bar{U}_{\xi}(0) = 0,$$

and

$$\bar{\Gamma}_{\xi\xi}(0) = -\left(\bar{\Gamma}(0)^2 \bar{U}(0)^{1-n}\right) \frac{\lambda}{2-n} \frac{\lambda}{1-n} \left(\frac{1}{\frac{1}{2} - \frac{n}{1-n} \frac{\lambda}{r_0}}\right) \frac{1}{\lambda},\\ \bar{U}_{\xi\xi}(0) = -\left(\bar{\Gamma}(0)^2 \bar{U}(0)^{1-n}\right) \frac{\lambda}{2-n} \frac{\lambda}{1-n} \left(\frac{r_0 + 2\lambda}{\frac{1}{2} - \frac{n}{1-n} \frac{\lambda}{r_0}}\right) \frac{1}{\lambda}.$$

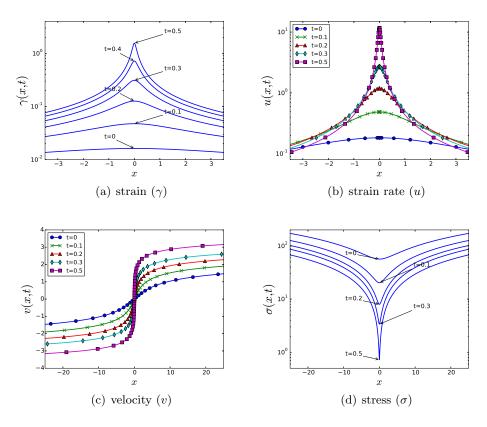


Figure 4: The localizing solution, for n = 0.05 and $\lambda = 10$, sketched in the original variables v, γ, u, σ . All graphs except v are in logarithmic scale.

Then, the Taylor expansion of $p(\log \xi)$ near $\xi = 0$ gives

$$p(\log\xi) = \frac{\tilde{\gamma}}{\tilde{\sigma}} = \frac{\xi^{\frac{2}{2-n}}\bar{\Gamma}}{\xi^{\frac{2}{2-n}}\bar{\Sigma}} = \xi^2 \frac{\bar{\Gamma}}{\bar{\Sigma}} = \xi^2 \frac{\bar{\Gamma}(0)}{\bar{\Sigma}(0)} + o(\xi^2) = \bar{\Gamma}(0)^2 \bar{U}(0)^{-n} \xi^2 + o(\xi^2) \,,$$

and the Taylor expansion of $q(\log \xi)$ is

$$q(\log \xi) = n\frac{\tilde{v}}{\tilde{\sigma}} = n\frac{\xi^{\frac{n}{2-n}}\bar{V}}{\xi^{-1+\frac{n}{2-n}}\bar{\Sigma}} = n\xi\frac{\bar{V}}{\bar{\Sigma}} = n\left[\xi\frac{\bar{V}(0)}{\bar{\Sigma}(0)} + \xi^2\frac{\bar{V}(0)}{\bar{\Sigma}(0)}\left(\frac{\bar{V}_{\xi}(0)}{\bar{V}(0)} - \frac{\bar{\Sigma}_{\xi}(0)}{\bar{\Sigma}(0)}\right) + o(\xi^2)\right]$$
$$= n\bar{\Gamma}(0)\bar{U}(0)^{1-n}\xi^2 + o(\xi^2).$$

Finally, notice first that

$$r(\log \xi) = \frac{\tilde{u}}{\tilde{\gamma}} = \frac{\xi^{\frac{2}{2-n}} \bar{U}}{\xi^{\frac{2}{2-n}} \bar{\Gamma}} = \frac{\bar{U}}{\bar{\Gamma}} \quad \text{and thus} \quad \lim_{\xi \to 0} r(\log \xi) = \frac{\bar{U}(0)}{\bar{\Gamma}(0)} = 1 + \frac{2\lambda}{2-n} = r_0.$$
(78)

The Taylor expansion of $r(\log \xi) - r_0$ near $\xi = 0$ yields

$$r(\log \xi) - r_0 = \frac{\bar{U}}{\bar{\Gamma}} - \frac{\bar{U}(0)}{\bar{\Gamma}(0)} = \xi \frac{\bar{U}(0)}{\bar{\Gamma}(0)} \left(\frac{\bar{U}_{\xi}(0)}{\bar{U}(0)} - \frac{\bar{\Gamma}_{\xi}(0)}{\bar{\Gamma}(0)} \right) + \frac{1}{2} \xi^2 \left[\frac{\bar{U}_{\xi\xi}(0)}{\bar{\Gamma}(0)} - 2 \frac{\bar{U}_{\xi}(0)\bar{\Gamma}_{\xi}(0)}{\bar{\Gamma}^2(0)} + \bar{U}(0) \left(- \frac{\bar{\Gamma}_{\xi\xi}(0)}{\bar{\Gamma}^2(0)} + 2 \frac{\left(\bar{\Gamma}_{\xi}(0)\right)^2}{\bar{\Gamma}^3(0)} \right) \right] + o(\xi^2) = -\left(\bar{\Gamma}(0)\bar{U}(0)^{1-n}\right) \frac{\lambda}{2-n} \frac{\lambda}{1-n} \left(\frac{1}{\frac{1}{2} - \frac{n}{1-n}\frac{\lambda}{r_0}} \right) \xi^2 + o(\xi^2) \,.$$

From $\log \xi = \eta$, we conclude that

$$e^{-2\eta} \left[\begin{pmatrix} p(\eta) \\ q(\eta) \\ r(\eta) \end{pmatrix} - M_0 \right] \to \bar{\Gamma}(0)\bar{U}(0)^{1-n}\vec{X}_{02}, \quad \text{as } \eta \to -\infty.$$

Now (56) specifies $\overline{\Gamma}(0)$ and in view of (78),

$$\kappa = \bar{\Gamma}_0 \bar{U}_0^{1-n}, \quad \text{where } \bar{U}_0 = \bar{\Gamma}_0 \left(1 + \frac{2\lambda}{2-n} \right). \tag{79}$$

Notice that $\overline{\Gamma}_0$ has the role of determining a translation factor of the curve.

Remark 7.1. Let $(\bar{\Gamma}, \bar{V}, \bar{\Sigma})$ be a solution of (53)-(55) with (56),(60) and $\varphi^{\star}(\eta)$ be the corresponding heteroclinic orbit of (64)-(66). Further, let $(\bar{\Gamma}_A, \bar{V}_A, \bar{\Sigma}_A)$ be the rescaled solution as in (61) and $\varphi^{\star}_A(\eta)$ be the corresponding heteroclinic orbit. Then $\varphi^{\star}_A(\eta) = \varphi^{\star}(\eta + \eta_0)$ with $\eta_0 = \log A$.

Let $\eta_0 = \log A$. Then

$$\tilde{v}_A (\log \xi) := \xi^{\frac{n}{2-n}} \bar{V}_A(\xi) = (A\xi)^{\frac{n}{2-n}} \bar{V}(A\xi) = \tilde{v}(\eta + \eta_0),$$

$$\tilde{\gamma}_A (\log \xi) := \xi^{\frac{2}{2-n}} \bar{\Gamma}_A(\xi) = (A\xi)^{\frac{2}{2-n}} \bar{\Gamma}(A\xi) = \tilde{\gamma}(\eta + \eta_0),$$

$$\tilde{\sigma}_A (\log \xi) := \xi^{-1 + \frac{n}{2-n}} \bar{\Sigma}_A(\xi) = (A\xi)^{-1 + \frac{n}{2-n}} \bar{\Sigma}(A\xi) = \tilde{\sigma}(\eta + \eta_0)$$

and hence $\varphi_A^{\star}(\eta) = \varphi^{\star}(\eta + \eta_0).$

Acknowledgements

Research supported by King Abdullah University of Science and Technology (KAUST).

References

- L. ANAND, K.H. KIM AND T.G. SHAWKI, Onset of shear localization in viscoplastic solids, J. Mech. Phys. Solids 35 (1987), 407–429.
- [2] TH. BAXEVANIS AND N. CHARALAMBAKIS, The role of material non-homogeneities on the formation and evolution of strain non-uniformities in thermoviscoplastic shearing, *Quart. Appl. Math.* 62 (2004), 97–116.
- [3] TH. BAXEVANIS, TH KATSAOUNIS, AND A. E. TZAVARAS, Adaptive finite element computations of shear band formation, *Math. Models Methods Appl. Sci.* 20 (2010), 423–448.
- [4] M. BERTSCH, L. PELETIER, AND S. VERDUYN LUNEL, The effect of temperature dependent viscosity on shear flow of incompressible fluids, SIAM J. Math. Anal. 22 (1991), 328–343.
- [5] T.J. BURNS AND M.A. DAVIES, On repeated adiabatic shear band formation during high speed machining, *International Journal of Plasticity* 18 (2002), 507–530.
- [6] L. CHEN AND R.C. BATRA, The asymptotic structure of a shear band in mode-II deformations. International Journal of Engineering Science 37 (1999), 895–919.
- [7] R.J. CLIFTON, High strain rate behaviour of metals, Applied Mechanics Review 43 (1990), S9–S22.

- [8] R. J. CLIFTON, J. DUFFY, K. A. HARTLEY, AND T. G. SHAWKI, On critical conditions for shear band formation at high strain rates. *Scripta Metallurgica* 18 (1984), 443–448.
- [9] C. M. DAFERMOS AND L. HSIAO, Adiabatic shearing of incompressible fluids with temperature-dependent viscosity. *Quart. Applied Math.* **41** (1983), 45–58.
- [10] DONALD J ESTEP, SJOERD M VERDUYN LUNEL, AND ROY D WILLIAMS, Analysis of Shear Layers in a Fluid with Temperature-Dependent Viscosity, J. Comp. Physics 173 (2001), 17–60.
- [11] C. FRESSENGEAS AND A. MOLINARI, Instability and localization of plastic flow in shear at high strain rates, J. Mech. Physics of Solids 35 (1987), 185–211.
- [12] J.W. HUTCHINSON AND K.W. NEALE, Influence of strain-rate sensitivity on necking under uniaxial tension, Acta Metallurgica 25 (1977), 839–846.
- [13] TH. KATSAOUNIS AND A.E. TZAVARAS, Effective equations for localization and shear band formation, SIAM J. Appl. Math. 69 (2009), 1618–1643.
- [14] TH. KATSAOUNIS, J. OLIVIER, AND A.E. TZAVARAS, Emergence of coherent localized structures in shear deformations of temperature dependent fluids, arXiv preprint arXiv:1411.6131, (2014).
- [15] M.-G. LEE AND A.E. TZAVARAS, Existence of localizing solutions in plasticity via the geometric singular perturbation theory. (preprint) 2016.
- [16] A. MOLINARI AND R.J. CLIFTON, Analytical characterization of shear localization in thermoviscoplastic materials, *Journal of Applied Mechanics* 54 (1987), 806–812.
- [17] T. G. SHAWKI AND R. J. CLIFTON, Shear band formation in thermal viscoplastic materials, *Mechanics of Materials* 8 (1989), 13–43.
- [18] A.M. TURING, The chemical basis of morphogenesis. Phil. Trans. R. Soc. London B, 237 (1952), 37–72.
- [19] A.E. TZAVARAS, Plastic shearing of materials exhibiting strain hardening or strain softening, Archive for Rational Mechanics and Analysis 94 (1986), 39–58.
- [20] A.E. TZAVARAS, Effect of thermal softening in shearing of strain-rate dependent materials. Archive for Rational Mechanics and Analysis, 99 (1987), 349–374.
- [21] A.E. TZAVARAS, Strain softening in viscoelasticity of the rate type. J. Integral Equations Appl. 3 (1991), 195–238.
- [22] A.E. TZAVARAS, Nonlinear analysis techniques for shear band formation at high strain-rates, Applied Mechanics Reviews 45 (1992), S82–S94.
- [23] J.W. WALTER, Numerical experiments on adiabatic shear band formation in one dimension. International Journal of Plasticity 8 (1992), 657–693.
- [24] T.W. WRIGHT, *The Physics and Mathematics of Shear Bands*. Cambridge Univ. Press, 2002.
- [25] T.W. WRIGHT AND J.W. WALTER, On stress collapse in adiabatic shear bands, J. Mech. Phys. of Solids 35 (1987), 701–720.
- [26] F.H. WU AND L.B. FREUND, Deformation trapping due to thermoplastic instability in one-dimensional wave propagation, J. Mech. Phys. of Solids 32 (1984), 119–132.
- [27] C. ZENER AND J. H. HOLLOMON, Effect of strain rate upon plastic flow of steel, Journal of Applied Physics 15 (1944), 22–32.